

~~~~~  
*Tech Tip* ~~~~~

For several years, the Sanden and Zexel compressors have not come with service port fittings even though some photos still show them. When the fittings were on the compressors they were made for R12. The quick disconnect fittings for R134a are too large and must stick out too far to appropriately be placed on the rear compressor head. This makes it necessary to add the service fittings to complete the installation. There are two methods of adding the service port fittings:

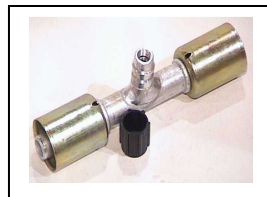
Method One: Cut the rubber hose and properly crimp the fitting in place.



401216 #6 Hi Side



401218 #8 Hi Side



401220 #10 Lo Side



401222 #12 Lo Side

Method Two: Install fittings that have the service ports.

Please refer to the SANDEN rear head identification in your Illustration Catalog to determine the fitting to use on your compressor.



402101 3/4 x 16 Hi Side



402102 7/8x14 Lo



402105 1x14 Hi



402106 1x14 Lo